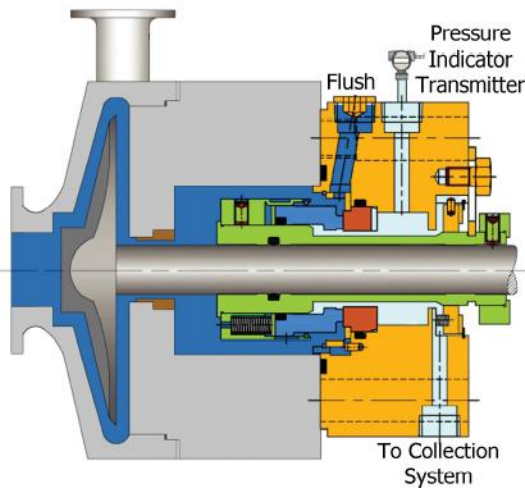
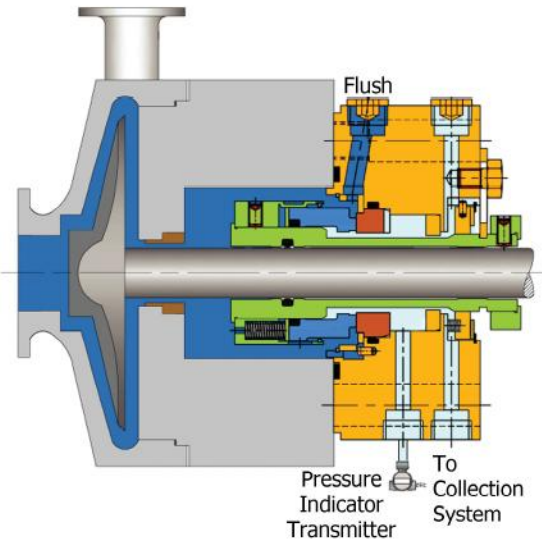




## QUENCH SEAL PIPING PLANS

### PLAN 66A

Throttle bushings in the seal gland minimize the seal leakage leaving the seal gland and allow for detection of a seal failure. Use in Arrangement 1 applications where it is required to limit leakage in case of a seal failure or it is required to monitor excessive leakage.



### PLAN 66B

Orifice plug in the drain port minimizes the seal leakage leaving the seal gland and allows for detection of a seal failure. Use in Arrangement 1 applications where it is required to limit leakage in case of a seal failure or it is required to monitor excessive leakage.

### PLAN 72

Externally supplied buffer gas for Arrangement 2 seals. Buffer gas is maintained at a pressure less than seal chamber pressure. In normal operation, the buffer gas pressure should not exceed 0.07 MPa (0.7 bar) (10 psi). Used on Arrangement 2 unpressurized dual seals that use a dry-running containment seal.

